

6/4/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A94-1130-01-07
Job Sheet 173925



Part No: RBE703A94-1130-01-07

Job Qty: 12 ea

Part Name: Handle Stud



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 3/8/18

Job Tracking No:

Due Date: 5/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	5/28/18	5/28/18	0.00	0.00	Start Up Machining-1		
110	CNC Lathe	12 pcs	5/28/18	5/28/18	0.00	35.90	MORI SL-154		
120	QC	12 pcs	5/28/18	5/28/18	0.00	0.00	QC2 Machining-4		
150	QC	12 pcs	5/28/18	5/28/18	0.00	0.00	QC8 Machining-4		
170	Packaging	12 pcs	5/28/18	5/28/18	0.00	0.00	Packaging3-1		
180	QC21-SA	12 Ea	5/28/18	5/28/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB638 FOLIO REV: K DWG REV: AA 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	3.2400 ft (.27 ea)	90-Start up Operation	<u>5082803</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.375	3	27	0

Part Specifications

Specifications could not be found.

Plex 6/4/18 9:24 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S089852



Part: RBE703A94-1130-01-07

Job No: 173925

Serial No/Batch: S089852

Revision: K

Inspector:

Exp Date:

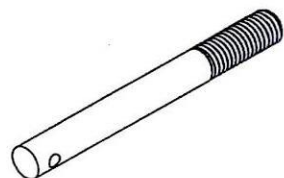
Instructions:

Date: 07/08/18

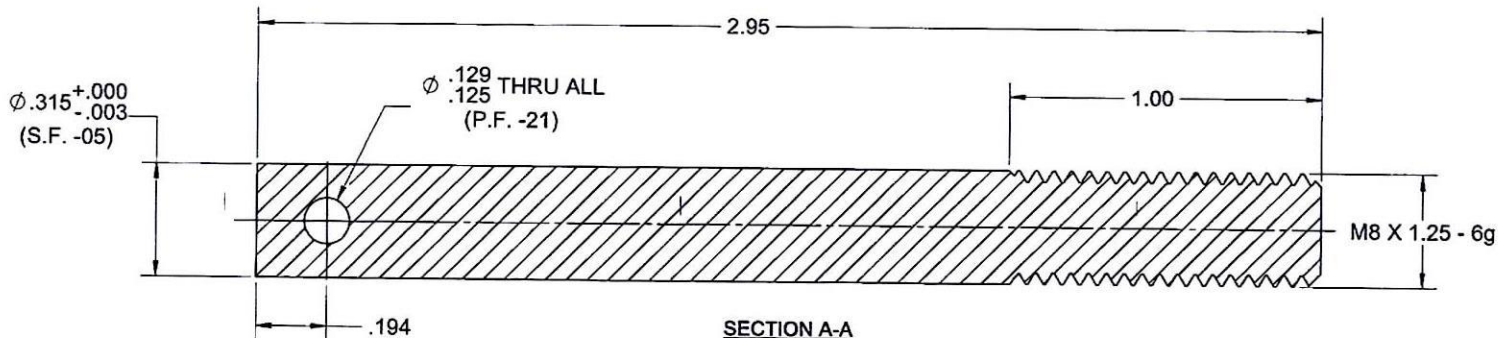
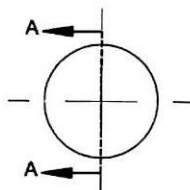
reste 1.708

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **173925**
20180604
72



RBE703A94-1130-01-07 HANDLE STUD

- NOTES:
- 1) MATERIAL: AISI 304/316 SS
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada	
HANDLE STUD	
DWG NO. RBE703A94-1130-01-07	
DESIGN BY: VM 8/28/2017	REV K
DRAWN BY: VM 11/24/2017	
CHECKED: VM 11/30/2017	
APPROVED: DP 11/30/2017	
DATE: 11/24/2017	
SCALE: NTS	WEIGHT: 0.06LBS
SHEET 5 OF 17	
COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	